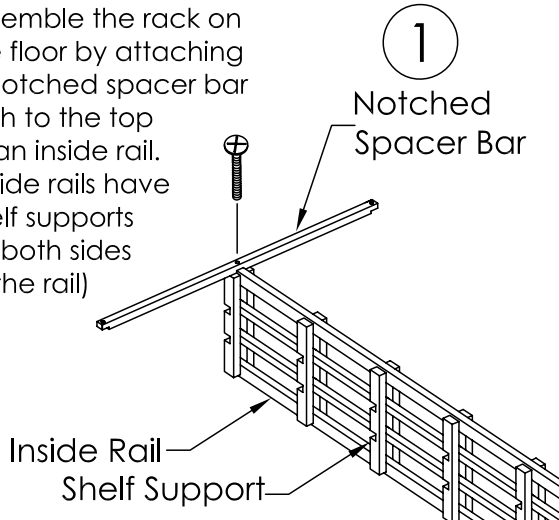


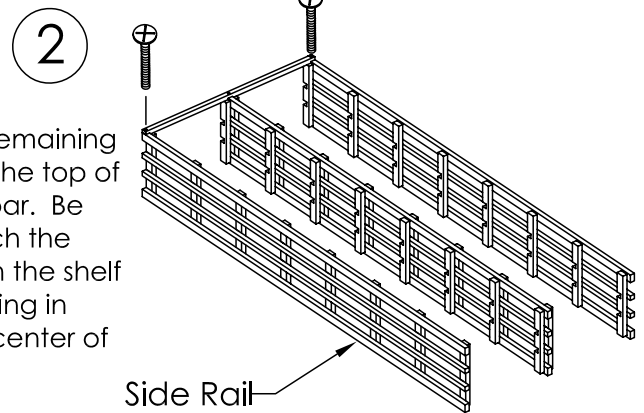
**Bin & Case Display Assembly Instructions**

Note: Custom racks are to be nailed together instead of screws unless otherwise specified. 1 1/4" to 1 1/2" long 18ga. brad nails to be supplied by customer. Use of a nail gun is recommended.

Assemble the rack on the floor by attaching a notched spacer bar flush to the top of an inside rail. (inside rails have shelf supports on both sides of the rail)

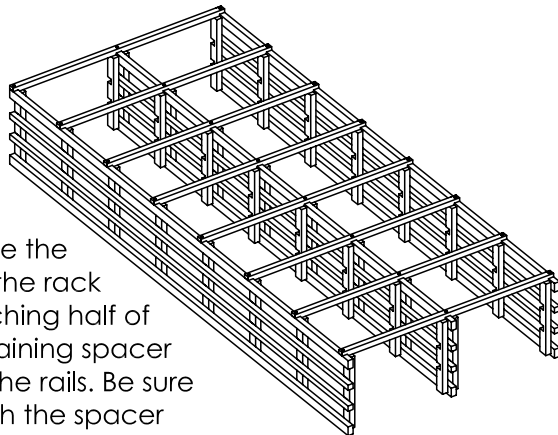


Attach the remaining rails flush to the top of this spacer bar. Be sure to attach the side rails with the shelf supports facing in toward the center of the rack.



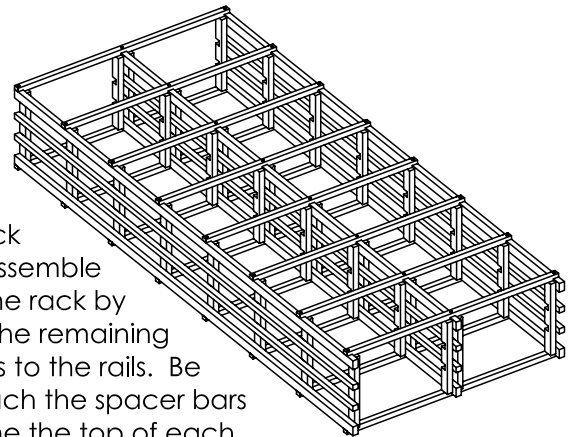
3

Assemble the front of the rack by attaching half of the remaining spacer bars to the rails. Be sure to attach the spacer bars flush with the top of each shelf support. (notches up)



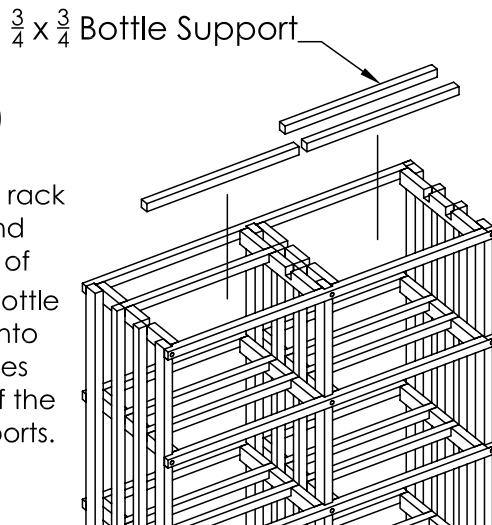
4

Turn the rack over and assemble the back the rack by attaching the remaining spacer bars to the rails. Be sure to attach the spacer bars flush with the top of each shelf support. (notches up)



5

Stand the rack upright and slide in all of the 3/4 x 3/4 bottle supports into the notches in each of the shelf supports.



6

Finished Assembly

